

5/29

DART AEROSPACE LTD	Work Order:	23686
Description: 204/205 GHW Lug	Part Number:	D2736-1
Drawing: D2736 Rev. A	Qty:	40 23

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	HA	05.06.27	40
2	STORES	Pick: Qty Part Number Description Batch 1 D2591 Lug B23689 1 D2735-1 Lug Bracket B21586	HA	05.07.27	23
3	WELDING	Weld as per QSI 004 and Dwg D2736 using locating Jig DT 8092-1 Steel rod Batch M116961	CPL	05.07.27	23
4	QC	Inspect Level 5	CPL	05.07.27	23
5	QC	Inspect Level 9	HA	05/08/04	23
6	FINISHING	Powder Coat White (Ref. 4.3.5.2) as per QSI 005 4.3	HA	05/08/04	23
7	QC	Inspect Level 3	ML	05.08.10	23
8	STORES	Identify and Stock	CZ	05/08/10	23
9	EXPEDITING	Close W/O Cost / Part: 15.98 SAC 05/08/11 (23) 16.56	CZ	05/08/11	23

Rev	Date	Change	Revised By	Approved
A	98.01.19	New Issue		BW
B	99.08.09	Reformat, add inspection level	EC	
C	00.04.12	Revised Step #6, in house powder coating	EC	
D	02.03.26	Added batch # for welding rod	NG	03-05-36

RELEASED

02/03/26

UNDER REVIEW

03.03.26 RF

incorporated into D205-641-004

Jul 04.12.01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

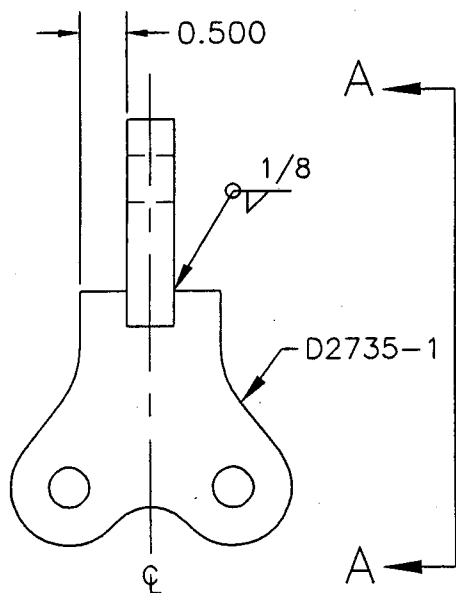
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA:  Date: 05/28/14

NOTE: Date & initial all entries

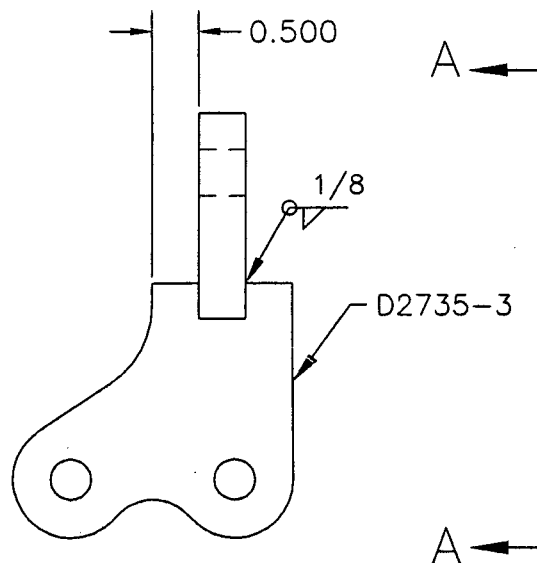
QA: N/C Closed: _____ Date: _____



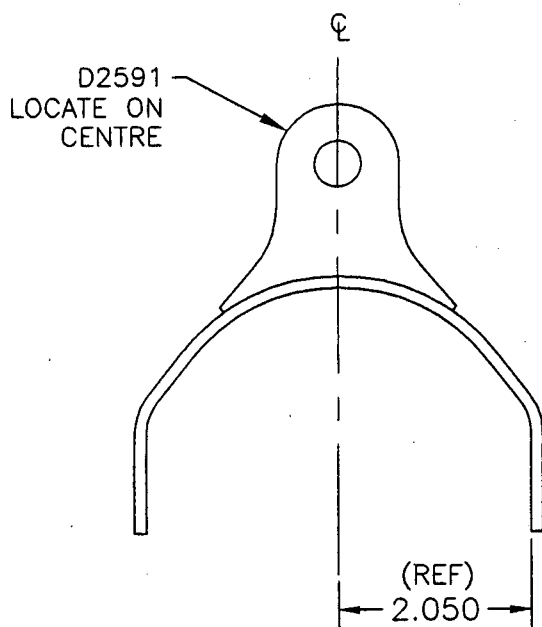
DESIGN <i>DM</i>	DRAWN BY <i>DM</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>KE</i>	APPROVED <i>KE</i>	DRAWING NO. D2736	REV. A SHEET 1 OF 1
DATE 97.12.18	TITLE LUG ASSEMBLY		SCALE NTS
A	97.12.18	NEW ISSUE	



D2736-1 LUG ASSEMBLY



D2736-3 LUG ASSEMBLY



VIEW A-A

NOTES:

WELD PER DART QSI 004

FINISH: POWDER COAT WHITE PER DART QSI 005 4.3

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

PART IS SYMMETRIC ABOUT CENTRE-LINES (C)

SHOP COPY
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ENGINEERING

RELEASED
97/12/24
UNCONTROLLED COPY
AMENDMENT
NOTICE

ECN 057

WORK ORDER
NO. 23686

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jun 27, 2005
08:10 am

Work Order No : 0023686
Project Name : D2736-1
Project For : WK529
Work Order Type : Main
Main WO Number :
House Part Number : D2736-1
Description : Lug Assembly
Manufactured : Yes
Amount Req'd : 40
Amount Done : 0
Start Date : 06-27-05
Est Finish Date : 07-25-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00